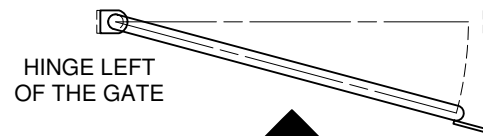


HINGE LEFT  
OF THE GATE



**TOP VIEW**  
ARROW INDICATES PERSON  
STANDING THIS SIDE OF THE GATE

**NE SWING**

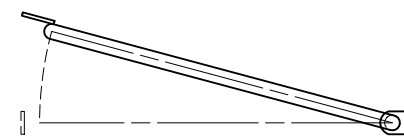


HINGE LEFT  
OF THE GATE



**TOP VIEW**  
ARROW INDICATES PERSON  
STANDING THIS SIDE OF THE GATE

**SE SWING**

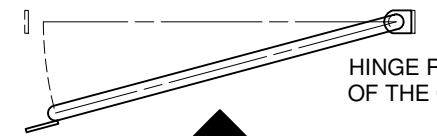


HINGE RIGHT  
OF THE GATE



**TOP VIEW**  
ARROW INDICATES PERSON  
STANDING THIS SIDE OF THE GATE

**NW SWING**



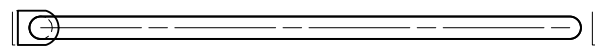
HINGE RIGHT  
OF THE GATE



**TOP VIEW**  
ARROW INDICATES PERSON  
STANDING THIS SIDE OF THE GATE

**SW SWING**

2



**TOP VIEW**

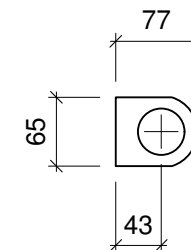
OFFICE USE ONLY

WO No.:

PD No.:

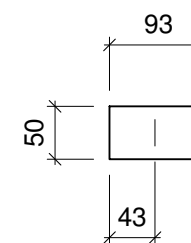
**WHAT TO DO?** (PLEASE COMPLETE EACH STEP)

- 1 - PROVIDE DIMENSION FOR INSIDE STILE/ S AND/ OR GATE CENTRES
  - 2 - CIRCLE REQUIRED SWING FOR GATE
  - 3 - IF KICKPLATE IS REQUIRED PLEASE PROVIDE THE HEIGHT OF THE KICKPLATE IN RELATION TO STANCHION/ S PLEASE REFER TO THE 'WEBFORGE - ACCESS SYSTEMS' CATALOGUE,
  - 4 - CIRCLE REQUIRED STOPPER FOR GATE
- PROVIDE MATERIAL AND FINISH OF GATE/ S
- NUMBER OF GATE/ S REQUIRED

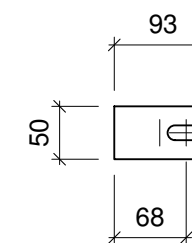


**HINGE DETAIL**

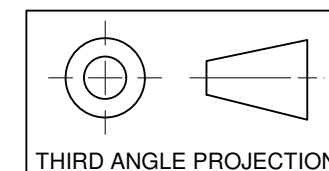
4



**STANDARD  
STOPPER DETAIL**



**LOCKABLE  
STOPPER DETAIL**



THIRD ANGLE PROJECTION

**NOTES:**

1. HANDRAIL WELDING DETAIL AS PER WEBFORGE STD-101 U.N.O.
2. COMPLIANCE WITH AS1657 REQUIRES MINIMUM WIDTH OF 600MM.
3. MAXIMUM GATE CENTRE SIZE:
  - WITHOUT KICKPLATE TO BE 1064MM CENTRES
  - WITH KICKPLATE TO BE 864MM CENTRES(REFER TO THE 'WEBFORGE ACCESS SYSTEMS' CATALOGUE)

4	NOTES REVISED	TH	13/03/20
3	UPDATED NOTES	JB	09/08/16
2	UPDATED NOTES	JB	28/08/15
REV	PARTICULARS	BY	DATE
<b>WEBFORGE</b> AUSTRALIA 1300 266 666 NEW ZEALAND 0800 932 367 A valmont COMPANY www.webforge.com.au info@webforge.com.au www.webforge.co.nz info@webforge.co.nz			

CLIENT: WEBFORGE (ANZ)  
JOB: STANDARD SELF CLOSING GATE - STILE  
DETAIL: ORDERING/ FABRICATION DETAILS

WEBFORGE GRID TYPE	-	SURFACE TREATMENT	-	REQ'N No.	
DRAWN JB	CHK	CUST. O.N.	-	DRAWING No.	STD-SCG-003
DATE	30/04/15	JOB No.	-	REV.	4

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