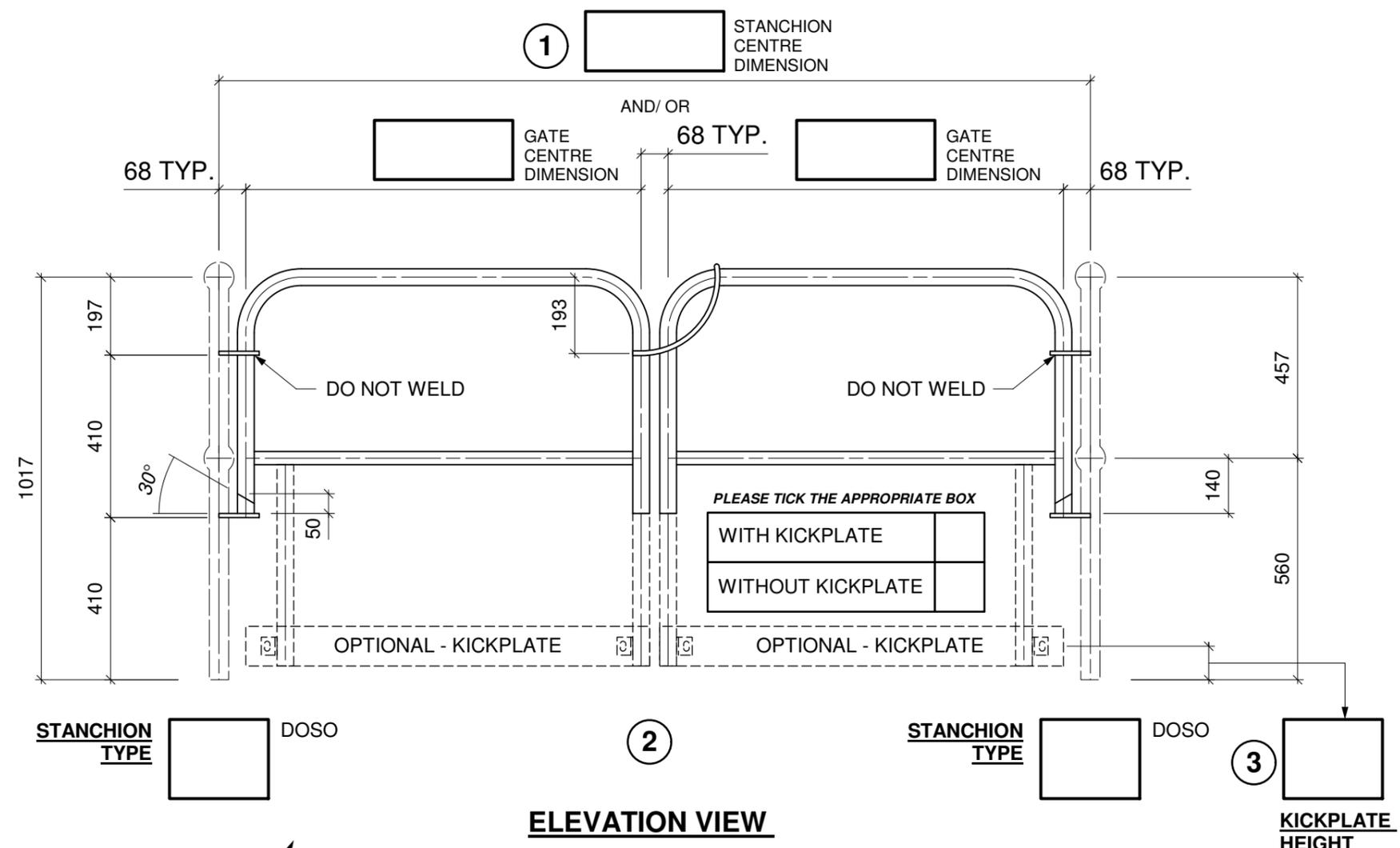


TOP VIEW

OFFICE USE ONLY

WO No.:
PD No.:



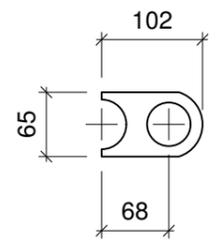
ELEVATION VIEW

WHAT TO DO? (PLEASE COMPLETE EACH STEP)

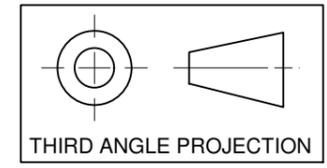
- ① - PROVIDE DIMENSION FOR STANCHION CENTRES AND/ OR BOTH GATE CENTRES
 - ② - PROVIDE TYPE OF STANCHION/ S (IF NOT REQUIRED - 'N/A')
THIS DRAWING ONLY ALLOWS FOR 'P', 'P90', 'C' & 'W' ONLY
 - ③ - IF KICKPLATE IS REQUIRED PLEASE PROVIDE THE HEIGHT OF THE KICKPLATE IN RELATION TO STANCHION/ S
PLEASE REFER TO THE 'WEBFORGE - ACCESS SYSTEMS' CATALOGUE
 - ④ - TICK THE APPROPRIATE BOX/ BOXES IN RELATION TO THE DIRECTION/ S OF HANDRAIL PIPE/ S
- PROVIDE MATERIAL AND FINISH OF GATE/ S
- NUMBER OF GATE/ S REQUIRED

NOTES:

- 1. HANDRAIL WELDING DETAIL AS PER WEBFORGE STD-101 U.N.O.
- 2. COMPLIANCE WITH AS1657 REQUIRES MINIMUM WIDTH OF 600MM.
- 3. MAXIMUM GATE CENTRE SIZE:
- WITHOUT KICKPLATE TO BE 1064MM CENTRES
- WITH KICKPLATE TO BE 864MM CENTRES
(REFER TO THE 'WEBFORGE ACCESS SYSTEMS' CATALOGUE)



HINGE DETAIL



THIRD ANGLE PROJECTION

STANCHION TYPE

 DOSO

②

STANCHION TYPE

 DOSO

③

 KICKPLATE HEIGHT

5	NOTES REVISED	TH	13/03/20
4	REVISED DRAWING - PIPE DIRECTION ADDED	JB	30/11/17
3	UPDATED NOTES	JB	09/08/16
REV	PARTICULARS	BY	DATE

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CLIENT: WEBFORGE (ANZ)
 JOB: STANDARD SELF CLOSING GATE - DOUBLE
 DETAIL: ORDERING/ FABRICATION DETAILS

WEBFORGE GRID TYPE	SURFACE TREATMENT	REQN No.
DRAWN JB	CHK	DRAWING No.
DATE 03/04/15	CUST. O.N.	STD-SCG-004
JOB No.	REV.	5

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