

## Technical Data Sheet

WFA-002

March 2020

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### Mini Mesh Fixing Instruction

Webforge minimesh can be fixed with this fixing system

#### Fixing System 1

Webforge recommends this Fixing System for industrial/mining applications

Clip code C033SM, which is a disc washer (C140SM) with a stainless steel Torx drive countersunk thread rolling screw (C309SM).



C140SM



C309SM



T40-6

#### Installation

1. Place the grating in position
2. Pre drill at the required location a 7.4mm pilot hole.
3. Fit the screw C309SM into the disc C140SM with the smooth faces of the disc meeting the countersunk section of the screw.
4. From the top of the grating using a Torxdrive head T40-6 drive the thread rolling screw into the pilot hole with a torque setting of 30Nm until it seats the disc firmly against the grating.

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