

Access Products Division



WEBFORGE

Webforge Contents

The Company

Services:

- In excess of 50 years experience
- Branches throughout Australia, Asia and New Zealand
- Manufacture
- Design
- Technical Support
- Quotations
- Fabrication
- Quality Assurance
- Feasibility and Budget Rates
- Lump Sum and Rate Contracts
- Project Management
- Small Jobs
- Large Projects
- Computerised Job Tracking

Products:

- Bar Grating
- Handrailing
- Expanded Metal
- Balustrades
- Drainage Grates and Cast Covers
- Sunscreens

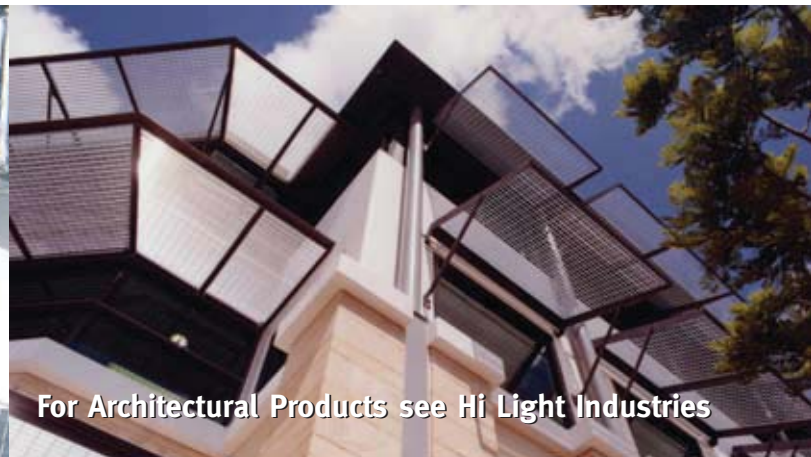
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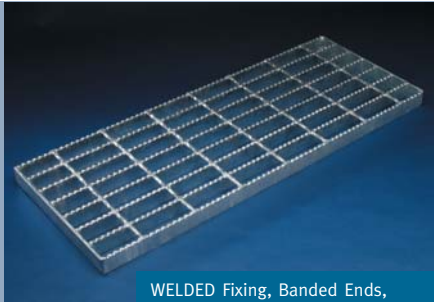
For Architectural Products see Hi Light Industries



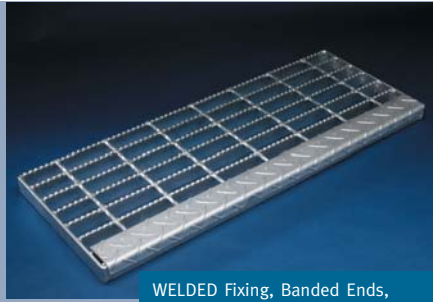
For Civil Products see separate brochure

Choose the Options

Mild/Stainless Steel



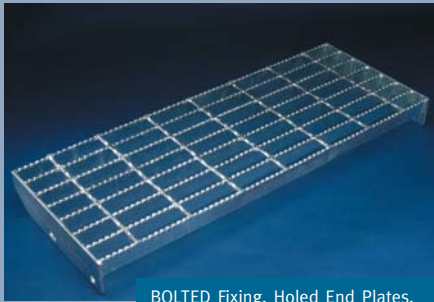
WELDED Fixing, Banded Ends,
No Nosing Type T1



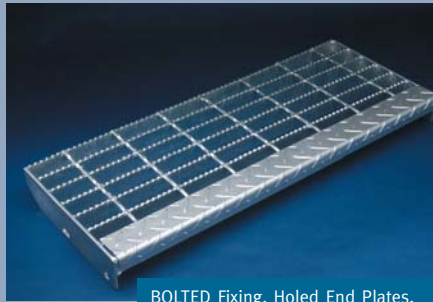
WELDED Fixing, Banded Ends,
Floor Plate Nosing Type T3



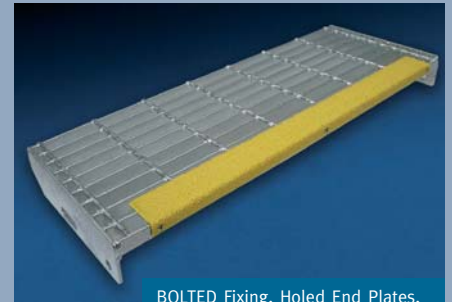
WELDED Fixing, Banded Ends,
Abrasive Nosing Type T5



BOLTED Fixing, Holed End Plates,
No Nosing Type T2



BOLTED Fixing, Holed End Plates,
Floor Plate Nosing Type T4



BOLTED Fixing, Holed End Plates,
Abrasive Nosing Type T6

Aluminium



WELDED Fixing, Banded Ends,
No Nosing Type T1



WELDED Fixing, Banded Ends,
Floor Plate Nosing Type T3



WELDED Fixing, Banded Ends,
Abrasive Nosing Type T5



BOLTED Fixing, Holed End Plates,
No Nosing Type T2



BOLTED Fixing, Holed End Plates,
Floor Plate Nosing Type T4



BOLTED Fixing, Holed End Plates,
Abrasive Nosing Type T6

FRP



BOLTED Fixing,
Abrasive Nosing Type

Note: Nosings in some instances may be less than the full tread width.

RECOMMENDED MAXIMUM LENGTHS FOR GRATING PATTERNS

LOAD BAR SIZE	STEEL			ALUMINIUM			FRP	
	25 x 5	32 x 5	40 x 5	25 x 5	32 x 5	40 x 5	25 x 6	38 x 6
A & B Pattern	900	1300	1600	550	900	1275	-	-
C & D Pattern	750	1200	1500	-	675	1050	-	-
F Pattern	550	850	1350	-	450	700	-	-
G Pattern	-	-	-	-	-	-	600	875

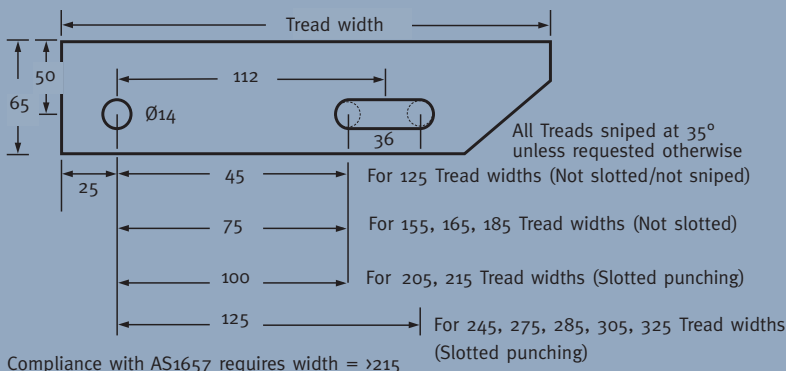
RECOMMENDED TREAD WIDTHS FOR GRATING PATTERNS

A & B Pattern	125	155	185	215	245	275	305
C & D Pattern	125	165	-	205	245	285	325
F Pattern	125	-	185	-	245	-	305
G Pattern	-	-	-	-	234	272	310

How to order Stair Treads



Standard Tread Type: T5 or T6
 Standard Material: C255MP*
 Where * indicates treatment.
 See page 3
 Standard Length: 750mm
 Standard Widths: 285mm
 Eg. T5/C255MPG

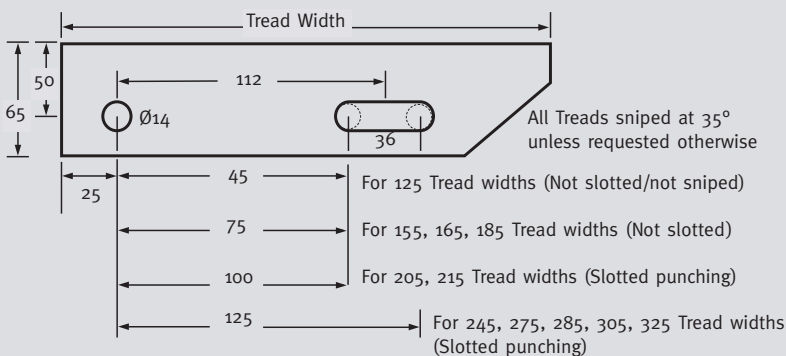


HOW TO ORDER MILD/STAINLESS STEEL TREADS

1. Choose the standard tread shown or design your own as follows:
2. Select tread type from pictures opposite.
3. Select required pattern, bar size and width by referring to the tables on page 14.
4. Select options of Material, Top Surface and Treatment from page 3.
5. Nominate required quantity and dimensions.

Examples:
 T6/C255MPB T3/A325MPG T1/F255MPU
 50/285 x 750 10/245 x 1250 10/245 x 550

Standard Tread Type: T5 or T6
 Standard Material: A325AP*
 Where * indicates treatment.
 See page 3
 Standard Length: 750mm
 Standard Widths: 275mm
 Eg. T6/A325APM

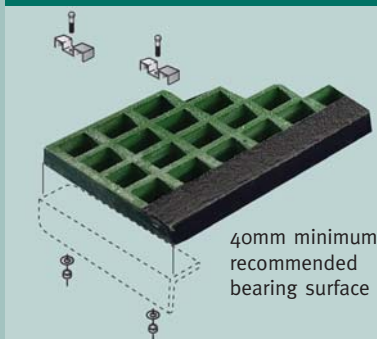


HOW TO ORDER ALUMINIUM TREADS

1. Choose the standard tread shown or design your own as follows:
2. Select tread type from pictures opposite.
3. Select required pattern, bar size and width by referring to the tables on page 14.
4. Select options of Material, Top Surface and Treatment from page 3.
5. Nominate required quantity and dimensions.

Examples:
 T6/A325APM T3/A405APPC T1/F405APA
 50/285 x 750 10/245 x 1250 10/275 x 700

Standard Tread Type
 Standard Material: G386IGG
 Where G indicates green.
 See pages 8 & 9
 Standard Lengths: 729 or 767mm
 Standard Widths: 234 or 272mm
 Eg. T5/G386IGG



Attach with:
 Top Saddle: C130SM
 Screw: C312SM
 4 clips per tread (angle not supplied).

HOW TO ORDER FRP TREADS

1. Select the standard tread shown or design your own as follows:
2. Select required bar size and width by referring to the tables on page 14.
3. Select the options of Material, Top Surface and Colour from page 3 or by reference to the full details on FRP in pages 8 & 9.
4. Nominate required quantity and dimensions.

Examples:
 T5/G386IGG T5/G386VGY
 50/234 x 729 15/272 x 767



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Through its network of operations throughout Australia, New Zealand and Asia, Webforge has the resources and experience to service a complete range of projects whatever the complexity or size.

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